

**LATILUB 66-01M G/50**

PA66-GF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	15500	MPa	ISO 527
Stress at break	220	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Charpy impact strength, +23°C	65	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	260	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	265	°C	ISO 75-1/-2
Vicat softening temperature, B	260	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1590	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	280 - 310	°C	-
Mold temperature	70 - 100	°C	-

**Characteristics****Processing**

Injection Molding

**Features**

Tribologic Grade

**Additives**

Lubricants

**Regional Availability**

Europe