

4TECH 9KF20400 I

(PBT+PC)

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.0	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2250	MPa	ISO 527
Stress at break	55	MPa	ISO 527
Strain at break	>50	%	ISO 527
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	55	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	25 -30	kJ/m ² °C	ISO 180/1A -

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	90	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	110	°C	ISO 75-1/-2
Vicat softening temperature, B	125	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	HB 0.8	class mm	IEC 60695-11-10 -

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ISO 1183
Moisture Content	0.1	%	-

Characteristics**Special Characteristics**

High impact or impact modified, U.V. stabilized or stable to weather

Regional Availability

Europe