

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	3100 / 1600	MPa	ISO 527
Yield stress	85 / 60	MPa	ISO 527
Yield strain	4.4 / 20	%	ISO 527
Nominal strain at break	12 / >50	%	ISO 527
Flexural strength	135 / 65	MPa	ISO 178
Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	0 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6 / 13	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	4 / -	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5 / 11	kJ/m ²	ISO 180/1A
Izod notched impact strength	3 / -	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	80 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	190 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	85 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Burning behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.6 / 5	-	IEC 62631-2-1
Dissipation factor, 1MHz	240 / 1700	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Electric strength	30 / 25	kV/mm	IEC 60243-1
Comparative tracking index	550 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	8.5 / *	%	Sim. to ISO 62
Humidity absorption	2.5 / *	%	Sim. to ISO 62
Density	1140 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	280 - 300	°C	-
Mold temperature	60 - 80	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa