

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	1.6 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4 / *	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	3500 / 2400	MPa	ISO 527
Yield stress	95 / 60	MPa	ISO 527
Yield strain	5 / 20	%	ISO 527
Strain at break	14 / 20	%	ISO 527
Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6 / 16	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	5 / -	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	75 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Water absorption	8 / *	%	Sim. to ISO 62
Humidity absorption	2.4 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	290 - 300	°C	-
Mold temperature	80	°C	-

<b>Characteristics</b>	
<b>Processing</b> Injection Molding	<b>Features</b> Nucleated
<b>Delivery form</b> Natural Color	<b>Applications</b> Automotive
<b>Special Characteristics</b> Heat stabilized or stable to heat	<b>Regional Availability</b> Europe