

**XILOY 35 640**

(PBT+ASA)-GF

MAIP SRL

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Stress at break	125	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	9000	MPa	ISO 178
Flexural strength	180	MPa	ISO 178
Izod notched impact strength, +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1470	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 120	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.04	%	-
Melt temperature	250 - 280	°C	-
Mold temperature	60 - 100	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe