

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	10100 / -	MPa	ISO 527
<sup>[C]</sup> Stress at break	185 / -	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.7 / -	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	68 / -	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	8.7 / -	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	240 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	250 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	6 / *	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	1.5 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	- / 1400	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Delivery form**  
Black

**Special Characteristics**  
Heat stabilized or stable to heat