Vydyne® R530HR BK652

PA66-GF30 Ascend

Product Texts

Vydyne R530HR BK0652 is a 30% glass-filled, heat-stabilized PA66 based resin designed for injection molding applications. It was specifically developed to withstand long term exposure to coolants at temperatures up to 135°C. R530HR BK0652 offers improved flow with a black surface finish and maintains the excellent resistance typical of PA66 in chemicals, machine and motor oils, solvents, and gasoline.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
[C] Molding shrinkage, parallel	**0.5 / ***	%	ISO 294-4, 2577
[C] Molding shrinkage, normal	**1.2 / ***	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Tensile Modulus	**10100 / 7300**	MPa	ISO 527
[C] Stress at break	**179 / 126**	MPa	ISO 527
[C] Strain at break	**3.8 / 7**	%	ISO 527
Flexural modulus, 23°C	**9500 / 6000**	MPa	ISO 178
Flexural strength	**265 / 155**	MPa	ISO 178
[C] Charpy impact strength, +23°C	**87 / 103**	kJ/m²	ISO 179/1eU
[C] Charpy impact strength, -30°C	**70 / 84**	kJ/m²	ISO 179/1eU
[C] Charpy notched impact strength, +23°C	**12 / 17**	kJ/m²	ISO 179/1eA
[C] Charpy notched impact strength, -30°C	**11 / 11**	kJ/m²	ISO 179/1eA
Izod notched impact strength, +23°C	**14 / 17**	kJ/m²	ISO 180/1A
Izod notched impact strength	**11 / 13**	kJ/m²	ISO 180/1A
Temperature	**-40**	°C	-

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Melting temperature, 10°C/min	**260 / ***	°C	ISO 11357-1/-3
[C] Temp. of deflection under load, 1.80 MPa	**249 / ***	°C	ISO 75-1/-2
[C] Temp. of deflection under load, 0.45 MPa	**260 / ***	°C	ISO 75-1/-2
[C] Coeff. of linear therm. expansion, parallel	**23 / ***	E-6/K	ISO 11359-1/-2
[C] Coeff. of linear therm. expansion, normal	**81 / ***	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
[C] Water absorption	**1 / ***	%	Sim. to ISO 62
[C] Humidity absorption	**1.9 / ***	%	Sim. to ISO 62
[C] Density	**1370 / -**	kg/m³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	**80**	°C	-
Pre-drying - Time	**4**	h	-
Melt temperature	**285 - 305**	°C	-
Mold temperature	**65 - 95**	°C	-
Zone 1	**280 - 310**	°C	-
Zone 2	**280 - 310**	°C	-
Zone 3	**280 - 310**	°C	-
Nozzle temperature	**280 - 310**	°C	-

Characteristics

Processing
Injection Molding

Delivery form
Pellets, Black

Additives
Lubricants

Special Characteristics
Heat stabilized or stable to heat

Features
Fatigue Resistance

Chemical Resistance
General Chemical Resistance, Solvent Resistance, Hydrolytically Stable, Oil Resistance

Applications
Automotive

Regional Availability
North America, Europe, Asia Pacific