

**Product Texts**

Vydyne R530H BK0917LT is a high laser transparent, 30% glass-filled, heat-stabilized, medium viscosity PA66 based resin designed for injection molding applications. R530H BK0917LT offers standard flow with a black surface finish and maintains the excellent resistance typical of PA66 in chemicals, machine and motor oils, solvents, coolants and gasoline.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	10000 / 7000	MPa	ISO 527
<sup>[C]</sup> Stress at break	195 / 130	MPa	ISO 527
<sup>[C]</sup> Strain at break	3.3 / 5.2	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	72 / 99	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	61 / 72	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	12 / 15	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	11 / 11	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	251 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	262 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	22 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	110 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Electric strength	30 / 20	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	1.5 / *	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	1.9 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	1370 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Pellets, Black

**Additives**

Lubricants

**Special Characteristics**

Heat stabilized or stable to heat

**Features**

Laser Transparent

**Chemical Resistance**

General Chemical Resistance, Solvent Resistance, Oil Resistance

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa