

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9000	MPa	ISO 527
Stress at break	150	MPa	ISO 527
Strain at break	2.3	%	ISO 527
Izod notched impact strength, +23°C	9	kJ/m ²	ISO 180/1A
Izod notched impact strength	8	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	263	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	245	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	250	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	350	-	IEC 60112
Other properties			
Density	1610	kg/m ³	ISO 1183
Moisture Content	0.2	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.2	%	-
Melt temperature	260 - 290	°C	-
Mold temperature	70 - 110	°C	-
Zone 1	260 - 280	°C	-
Zone 2	260 - 280	°C	-
Zone 3	260 - 280	°C	-
Nozzle temperature	250 - 270	°C	-
Back pressure	50 - 100	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Pellets, Natural Color

Regional Availability

Europe, Near East/Africa