

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	<b>25</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>260</b>	°C	-
Load	<b>2.16</b>	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>6000</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>85</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>2</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>22</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>26</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>2</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>1.5</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Shore D hardness	<b>80</b>	-	ISO 7619-1

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>166</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>207</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	<b>193</b>	°C	ISO 306

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>&gt;1E13</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>&gt;1E15</b>	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	<b>1510</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America