

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.3 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.8 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>10000 / 7500</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>185 / 130</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>3 / 7</b>	%	ISO 527
Flexural modulus, 23°C	<b>9000 / 6400</b>	MPa	ISO 178
Flexural strength	<b>275 / 180</b>	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	<b>75 / 85</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>11 / 15</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>262 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>255 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>260 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>HB / *</b>	class	IEC 60695-11-10
Yellow Card available	<b>yes / *</b>	-	-
<sup>[C]</sup> Burning Behav. at thickness h	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / *</b>	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>1E13 / -</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / 1E15</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	<b>35 / -</b>	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	<b>400 / -</b>	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	<b>1360 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Chemical Resistance**

Hydrolytically Stable

**Delivery form**

Black

**Certifications**

Food contact, Drinking water contact

**Special Characteristics**

Heat stabilized or stable to heat