

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	60	cm ³ /10min	ISO 1133
Temperature	275	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9600	MPa	ISO 527
Yield stress	175	MPa	ISO 527
Flexural modulus, 23°C	8500	MPa	ISO 178
Flexural strength	260	MPa	ISO 178
Charpy impact strength, +23°C	75	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	65	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	261	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	235	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	250	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	550	-	IEC 60112
Other properties			
Water absorption	6.2	%	Sim. to ISO 62
Humidity absorption	2	%	Sim. to ISO 62
Density	1360	kg/m ³	ISO 1183

Characteristics

Regional Availability

North America, Europe