

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	20	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	9700	MPa	ISO 527
Stress at break	110	MPa	ISO 527
Strain at break	2	%	ISO 527
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5.5	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Vicat softening temperature, B	183	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Other properties			
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1470	kg/m ³	ISO 1183

Characteristics

Delivery form

Black

Regional Availability

Europe