

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Stress at break	<b>140</b>	MPa	ISO 527
Strain at break	<b>5</b>	%	ISO 527
Flexural modulus, 23°C	<b>8400</b>	MPa	ISO 178
Flexural strength	<b>200</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 180/1A

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>225</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>240</b>	°C	ISO 75-1/-2

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1370</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Processing humidity	<b>≤0.15</b>	%	-
Melt temperature	<b>280 - 305</b>	°C	-
Mold temperature	<b>80 - 90</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Additives**

Release agent

**Special Characteristics**

High impact or impact modified, Heat stabilized or stable to heat

**Chemical Resistance**

General Chemical Resistance

**Applications**

Automotive, Building Construction, Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific