

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	8500 / 5400	MPa	ISO 527
Stress at break	130 / 85	MPa	ISO 527
Strain at break	2.5 / 5	%	ISO 527
Charpy impact strength, +23°C	35 / 50	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6.5 / 11	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	30 / 45	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	6 / 10	kJ/m ²	ISO 180/1A

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	245 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	255 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	250 / *	°C	ISO 306
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2

Other properties	dry / cond	Unit	Test Standard
Density	1350 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	90 - 110	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

U.V. stabilized or stable to weather