

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6 / *	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	9800 / 6800	MPa	ISO 527
Yield stress	190 / 120	MPa	ISO 527
Yield strain	3.2 / 5.4	%	ISO 527
Stress at break	185 / 120	MPa	ISO 527
Strain at break	3.5 / 6	%	ISO 527
Charpy impact strength, +23°C	75 / 90	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	65 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10 / 17	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	9 / 12	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	245 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	250 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 8.00 MPa	125 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	- / 3.5	-	IEC 62631-2-1
Volume resistivity	- / 1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Comparative tracking index	- / 450	-	IEC 60112
Other properties	dry / cond	Unit	Test Standard
Water absorption	5.5 / *	%	Sim. to ISO 62
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m ³	ISO 1183
Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics

Chemical Resistance

Hydrolytically Stable

Regional Availability

Europe