

Product Texts

Base Polymer	Polyamide 66
Filler/Additive System	30 % glass fibres
Special Features	heat stabilised, hot oil resistant, easy release (demoulding), good flow
Typical Applications	various

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	9300 / -	MPa	ISO 527
^[C] Stress at break	165 / -	MPa	ISO 527
^[C] Strain at break	2.6 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	50 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	255 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1370 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Special Characteristics

Heat stabilized or stable to heat

Other text information**Injection molding**

Pre-Drying Conditions 80 °C in a dry air (dessiccant) dryer
for 8-12 h
dependant on moisture content
max. moisture content <0,15 %

Processing Injection Moulding melt temperature 280-300 °C
mould temperature 80-120 °C

Storage dry, protected from light
not above 30°C