

AKROMID® A28 GF 30 9 EN MCL black (5966)

PA66-GF30

Akro-Plastic GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9600	MPa	ISO 527
Stress at break	200	MPa	ISO 527
Strain at break	3	%	ISO 527
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Features

Foamable

Applications

Automotive

Regional Availability

Europe, Asia Pacific