

AKROMID® A3 GF 30 3 LA black (21015)

PA66-GF30

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	10000 / 7000	MPa	ISO 527
Stress at break	170 / 100	MPa	ISO 527
Strain at break	2.5 / 5	%	ISO 527
Flexural modulus, 23°C	8800 / -	MPa	ISO 178
Charpy impact strength, +23°C	55 / 65	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8 / 11	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	255 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	260 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	1370 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Features

Laser Markable, Nucleated

Delivery form

Black

Applications

Automotive

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Europe, Asia Pacific