

4MID 9A22130 M

PA66-GF30

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10000	MPa	ISO 527
Stress at break	190	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod impact strength, +23°C	80	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	13	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	10 -30	kJ/m ² °C	ISO 180/1A -

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	255	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	260	°C	ISO 75-1/-2
Vicat softening temperature, B	255	°C	ISO 306
Coeff. of linear therm. expansion, parallel	23	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	HB 3.2	class mm	IEC 60695-11-10 -

Electrical properties	Value	Unit	Test Standard
ISO Data			
Dissipation factor, 1MHz	150	E-4	IEC 62631-2-1
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Electric strength	90	kV/mm	IEC 60243-1
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Characteristics**Additives**

Lubricants

Regional Availability

Europe