

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Stress at break	<b>135</b>	MPa	ISO 527
Strain at break	<b>4</b>	%	ISO 527
Flexural modulus, 23°C	<b>9500</b>	MPa	ISO 178
Flexural strength	<b>230</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 180/1A

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>230</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>250</b>	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
Burning behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>3.2</b>	mm	-
Glow Wire Flammability Index (GWFI)	<b>850</b>	°C	IEC 60695-2-12
GWFI - thickness tested (1)	<b>1</b>	mm	-

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1390</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Melt temperature	<b>250 - 290</b>	°C	-
Mold temperature	<b>80 - 95</b>	°C	-

**Characteristics**

<b>Processing</b> Injection Molding	<b>Chemical Resistance</b> General Chemical Resistance
<b>Additives</b> Release agent	<b>Applications</b> Electrical and Electronical
<b>Special Characteristics</b> Flame retardant, Halogen-free, High impact or impact modified, Heat stabilized or stable to heat	<b>Regional Availability</b> North America, Europe, Asia Pacific