

Witcom PA66/6G/3L3

(PA66+PTFE+SI)-GF30

Wittenburg B.V.

Product Texts

15% PTFE/Si

Processing/Physical Characteristics**ISO Data**

	Value	Unit	Test Standard
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577

Mechanical properties**ISO Data**

	Value	Unit	Test Standard
Tensile Strength	165	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	8500	MPa	ISO 178
Flexural strength	225	MPa	ISO 178
Izod impact strength, +23°C	70	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A

Thermal properties**ISO Data**

	Value	Unit	Test Standard
Temp. of deflection under load, 1.80 MPa	250	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	32	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-

Electrical properties**ASTM Data**

	Value	Unit	Test Standard
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties

	Value	Unit	Test Standard
Water absorption	4.7	%	Sim. to ISO 62
Humidity absorption	1.4	%	Sim. to ISO 62
Density	1470	kg/m ³	ISO 1183

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.1	%	-
Melt temperature	275 - 295	°C	-
Mold temperature	60 - 95	°C	-
Back pressure	0 - 1	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Additives

Lubricants