

AKROMID® A3 GF 20 natural (2419)

PA66-GF20

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	7200 / 4600	MPa	ISO 527
Stress at break	160 / 100	MPa	ISO 527
Strain at break	3.5 / 8	%	ISO 527
Flexural modulus, 23°C	7000 / 5000	MPa	ISO 178
Flexural strength	235 / 8	MPa	ISO 178
Charpy impact strength, +23°C	60 / 86	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	48 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9 / 11	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8 / -	kJ/m ²	ISO 179/1eA
Ball indentation hardness	210 / -	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	250 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	260 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E11 / -	Ohm*m	IEC 62631-3-1
Comparative tracking index	550 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	7.2 / *	%	Sim. to ISO 62
Density	1280 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Delivery form

Natural Color

Regional Availability

Europe, Asia Pacific