

Polybest 66 PD GF15 HSL

PA66-GF15

Polyma Kunststoff GmbH & Co.KG

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6000	MPa	ISO 527
Yield stress	120	MPa	ISO 527
Yield strain	4	%	ISO 527
Stress at break	120	MPa	ISO 527
Strain at break	4	%	ISO 527
Izod impact strength, +23°C	30	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	6.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	235	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	245	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Humidity absorption	1	%	Sim. to ISO 62
Density	1250	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 90	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe