

**Product Texts**

LNP LUBRILOY RF203AXH compound is based on Nylon 6/6 resin containing 15% glass fiber and proprietary lubricant. Added features of this grade include: Wear Resistant, Healthcare.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.9	mm/mm	ASTM D 955
Mold Shrinkage, TD	2	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Stress at break	91	MPa	ISO 527
Strain at break	3.3	%	ISO 527
Flexural modulus	4120	MPa	ISO 178
Flexural strength	133	MPa	ISO 178
Izod impact strength, +23°C, 4mm	46	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	10	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	5040	MPa	ASTM D 638
Tensile Strength at Break	93	MPa	ASTM D 638
Elongation at Break	3.4	%	ASTM D 638
Flexural Modulus	4290	MPa	ASTM D 790
Izod Impact notched, 1/8 in	98	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	731	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	201	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	244	°C	ISO 75-1/-2
<b>ASTM Data</b>			
Coefficient of Thermal Expansion, MD	56	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	1	E-6/K	ASTM D 696
DTUL @ 66 psi	252	°C	ASTM D 648
DTUL @ 264 psi	238	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.6	%	Sim. to ISO 62
Water Absorption, 24hr	0.4	%	ASTM D 570
Density	1120	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	270 - 280	°C	-
Mold temperature	80 - 95	°C	-
Zone 1	265 - 275	°C	-
Zone 2	280 - 295	°C	-
Zone 3	295 - 305	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific