

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	15 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	245 / *	°C	-
Load	5 / *	kg	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	1900 / 930	MPa	ISO 527
<sup>[C]</sup> Yield stress	50 / 35	MPa	ISO 527
<sup>[C]</sup> Yield strain	5.5 / 22	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N / -	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	75 / 120	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	25 / -	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	90 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	108 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	146 / *	°C	ISO 306

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	1040 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding, Other Extrusion

**Regional Availability**

North America, Europe, Asia Pacific