

Product Texts

Product-nomenclature: ISO 16396-PA610-I,,M1HL1,C18-010

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	1200 / 100	MPa	ISO 527
^[C] Yield stress	30 / *	MPa	ISO 527
^[C] Yield strain	5 / *	%	ISO 527
^[C] Nominal strain at break	>50 / *	%	ISO 527
^[C] Stress at 50% strain	* / 25	MPa	ISO 527
^[C] Strain at break	* / >50	%	ISO 527
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	110 / 110	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	85 / 45	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	55 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	66 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	150 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	140 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E10 / 1E10	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E11	Ohm	IEC 62631-3-2
^[C] Electric strength	37 / -	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	3.5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.5 / *	%	Sim. to ISO 62
^[C] Density	1030 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Delivery form

Granules, Natural Color

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa