

**Product Texts**

Product-nomenclature: ISO 16396-PA610-IP,,EH,C22-007

Bio based Polyamide

**Product Attributes**

Highly flexible, High viscosity, Improved impact resistance, Improved heat resistance, Plasticised, Improved UV resistance (outdoor use)

**Markets**

**Automotive**

Air intake systems, Compressed air systems, Hydraulic systems, Fuel systems

**Electricals & Electronics**

Cables & Tubes

**Industry & Consumer goods**

Hydraulics & Pneumatics

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	2.3 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.7 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	700 / 400	MPa	ISO 527
<sup>[C]</sup> Stress at 50% strain	30 / 25	MPa	ISO 527
<sup>[C]</sup> Strain at break	>50 / >50	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	15 / 15	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	50 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	90 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	180 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	130 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	1E10 / 1E9	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E11	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	35 / 35	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	- / 600	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	2 / *	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	0.9 / *	%	Sim. to ISO 62

[C] Density

**1040 / -**

kg/m<sup>3</sup>

ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Profile Extrusion, Other Extrusion

**Delivery form**

Granules, Black

**Additives**

Plasticizer

**Special Characteristics**

High impact or impact modified, Light stabilized or stable to light, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Certifications**

Contains renewable resources

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa