

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	2300 / 1800	MPa	ISO 527
Yield stress	64 / 50	MPa	ISO 527
Yield strain	6 / -	%	ISO 527
Nominal strain at break	70 / -	%	ISO 527
Flexural strength	85 / -	MPa	ISO 178
Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4.5 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	215 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	70 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	170 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E10 / -	Ohm*m	IEC 62631-3-1

Other properties	dry / cond	Unit	Test Standard
Water absorption	4.2 / *	%	Sim. to ISO 62
Humidity absorption	1.3 / *	%	Sim. to ISO 62
Density	1070 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	220 - 270	°C	-
Mold temperature	60 - 90	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa