

Product Texts

LNP THERMOCOMP RB006 compound is based on Nylon 6/6 resin containing 30% glass bead.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4500	MPa	ISO 527
Stress at break	80	MPa	ISO 527
Strain at break	9	%	ISO 527
Flexural modulus	4400	MPa	ISO 178
Charpy impact strength, +23°C	30	kJ/m ²	ISO 179/1eU
Izod notched impact strength, +23°C, 4mm	4	kJ/m ²	ISO 180/1A
Rockwell hardness	L105	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, 120°C/h 50N	253	°C	ISO 306
Coeff. of linear therm. expansion, parallel	40	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	40	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	5.5	%	Sim. to ISO 62
Density	1370	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.2	%	-
Melt temperature	260 - 290	°C	-
Mold temperature	70 - 120	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	270 - 290	°C	-
Zone 2	260 - 280	°C	-
Zone 3	260 - 280	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe