

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0 / *	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	4500 / 1800	MPa	ISO 527
Yield stress	95 / -	MPa	ISO 527
Yield strain	7.5 / -	%	ISO 527
Stress at break	85 / 45	MPa	ISO 527
Strain at break	5 / >50	%	ISO 527
Charpy impact strength, +23°C	30 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	20 / 20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4 / 5	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	2 / 2	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	225 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	195 / *	°C	ISO 75-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	- / 3.5	-	IEC 62631-2-1
Volume resistivity	- / 1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Comparative tracking index	- / 550	-	IEC 60112
Other properties	dry / cond	Unit	Test Standard
Water absorption	6 / *	%	Sim. to ISO 62
Humidity absorption	1.5 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m ³	ISO 1183
Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	140 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics

Regional Availability

Europe