

**Product Texts**

Base Polymer	Polyamide 66
Filler/Additive System	30 % glass beads
Special Features	heat stabilised, injection moulding grade, easy release (demoulding), UV stabilised
Application Area	food contact
Typical Applications	domestic appliances, clothing / fasteners, various

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>4600 / -</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>80 / -</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>5 / -</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>22 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>2 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>96 / *</b>	°C	ISO 75-1/-2

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Density	<b>1360 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Certifications**

Food contact

**Special Characteristics**

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Regional Availability**

North America, Europe, Asia Pacific, Near East/Africa

**Other text information****Injection molding**

Pre-Drying Conditions      80 °C in a dry air (dessiccant) dryer  
for 2-12 h  
dependant on moisture content  
0,15 % max. moisture content

Processing Injection Moulding      melt temperature 280-300 °C  
mould temperature 80-120 °C

Storage      dry, protected from light  
not above 30°C