

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.1	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3	%	ISO 294-4, 2577
Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5000	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus, 23°C	4200	MPa	ISO 178
Flexural strength	135	MPa	ISO 178
Charpy impact strength, +23°C	25	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA
Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	225	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	500	-	IEC 60112
Other properties	Value	Unit	Test Standard
Water absorption	5.6	%	Sim. to ISO 62
Density	1350	kg/m ³	ISO 1183
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

Characteristics

Processing

Injection Molding

Features

Laser Markable, Low Warpage

Delivery form

Black

Regional Availability

Europe, Asia Pacific