

Product Texts

LNP THERMOCOMP RC008H compound is based on Nylon 6/6 resin containing 40% carbon fiber. Added features of this grade include: Electrically Conductive, Healthcare.

UL Yellow Card Link [E121562-101282584](https://www.ul.com/yellow-card/E121562-101282584)

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.3	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Izod impact strength, +23°C, 4mm	71	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	10	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	32000	MPa	ASTM D 638
Tensile Strength at Break	288	MPa	ASTM D 638
Elongation at Break	1.8	%	ASTM D 638
Izod Impact notched, 1/8 in	108	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	1220	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	252	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	261	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
ASTM Data			
Coefficient of Thermal Expansion, MD	11	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	37.1	E-6/K	ASTM D 696
DTUL @ 264 psi	255	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.78	%	Sim. to ISO 62
Density	1340	kg/m ³	ISO 1183
Water Absorption, 24hr	0.54	%	ASTM D 570
Density	1330	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	95 - 110	°C	-
Zone 1	265 - 275	°C	-
Zone 2	280 - 295	°C	-
Zone 3	295 - 305	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity