

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	45	g/10min	ISO 1133
Temperature	275	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5300	MPa	ISO 527
Stress at break	105	MPa	ISO 527
Strain at break	4.5	%	ISO 527
Flexural modulus, 23°C	4700	MPa	ISO 178
Flexural strength	130	MPa	ISO 178
Izod impact strength, +23°C	50	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	10	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	50	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	35	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	3	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Density	1250	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 12	h	-
Processing humidity	≤0.08	%	-
Melt temperature	280 - 300	°C	-
Mold temperature	50 - 90	°C	-

Characteristics

Processing
Injection Molding

Special Characteristics
High impact or impact modified

Additives
Lubricants

Regional Availability
Europe