

Product Texts

Product-nomenclature: ISO 16396-PA610 X-I,,EH,S22-010

Bio based Polyamide

Product Attributes

High viscosity, Improved heat resistance

Markets

Automotive

Air intake systems, Compressed air systems, Hydraulic systems

Industry & Consumer goods

Hydraulics & Pneumatics

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	1200 / 700	MPa	ISO 527
^[C] Yield stress	35 / *	MPa	ISO 527
^[C] Yield strain	10 / *	%	ISO 527
^[C] Nominal strain at break	>50 / *	%	ISO 527
^[C] Stress at 50% strain	* / 25	MPa	ISO 527
^[C] Strain at break	* / >50	%	ISO 527
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	17 / 18	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	50 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	80 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	100 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	150 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E11 / 1E10	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
^[C] Electric strength	33 / 32	kV/mm	IEC 60243-1
^[C] Comparative tracking index	- / 600	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	4.8 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.8 / *	%	Sim. to ISO 62

Grilamid XE 4128 black 9221

PA610

EMS-GRIVORY | a unit of EMS-CHEMIE AG

[C] Density

1040 / -

kg/m³

ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Granules, Black

Special Characteristics

Light stabilized or stable to light, Heat stabilized or stable to heat

Certifications

Contains renewable resources

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa