

Product Texts

Starflam PK0022E is a mineral filled, flame retardant PA6 for injection molded applications. The material is halogen free and red phosphorus free.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	4300 / 1800	MPa	ISO 527
^[C] Stress at break	77 / 39	MPa	ISO 527
^[C] Strain at break	5.4 / 12	%	ISO 527
^[C] Charpy impact strength, +23°C	61 / 68	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	66 / 68	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	4.5 / 6.3	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	4 / 4.1	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	78 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	198 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Electric strength	30 / 23	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	1.3 / *	%	Sim. to ISO 62
^[C] Humidity absorption	2 / *	%	Sim. to ISO 62
^[C] Density	1240 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Additives

Release agent

Special Characteristics

Flame retardant, Halogen-free, Phosphorus-free, Heat stabilized or stable to heat

Regional Availability

North America, Europe