

Product Texts

Polyamide 6, heat-aging stabilized, impact modified, for injection moulding, natural color

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.6 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.6 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2600 / 850	MPa	ISO 527
^[C] Yield stress	65 / 40	MPa	ISO 527
^[C] Yield strain	4.5 / 20	%	ISO 527
Flexural modulus, 23°C	2300 / 900	MPa	ISO 178
Flexural strength	90 / 30	MPa	ISO 178
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	10 / 40	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	7 / 8	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	165 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	190 / *	°C	ISO 306
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	575 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1110 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat