

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	3100	MPa	ASTM D 638
Tensile Strength at Yield	102	MPa	ASTM D 638
Tensile Strength at Break	97	MPa	ASTM D 638
Elongation at Yield	5	%	ASTM D 638
Elongation at Break	8	%	ASTM D 638
Flexural Modulus	3800	MPa	ASTM D 790
Flexural Strength	137	MPa	ASTM D 790
Rockwell Hardness	R 122	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
DTUL @ 66 psi	210	°C	ASTM D 648
DTUL @ 264 psi	150	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1190	kg/m <sup>3</sup>	ASTM D 792

## Characteristics

### Regional Availability

North America