

Product Texts

LNP THERMOCOMP PF00DS compound is based on Nylon 6 resin containing 65% glass fiber. Added features of this grade include: Heat Stabilized.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	235	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Flexural modulus	19000	MPa	ISO 178
Izod impact strength, +23°C, 4mm	65	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	14	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Coeff. of linear therm. expansion, parallel	10	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1700	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	265 - 275	°C	-
Mold temperature	80 - 95	°C	-
Zone 1	250 - 260	°C	-
Zone 2	265 - 275	°C	-
Zone 3	275 - 290	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific