

**Product Texts**

Polyamide 6, 60% glass fiber reinforced, improved flowability, for injection moulding, natural color

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.4 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	20500 / 12500	MPa	ISO 527
<sup>[C]</sup> Stress at break	240 / 150	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.5 / 4.5	%	ISO 527
Flexural modulus, 23°C	18500 / 12000	MPa	ISO 178
Flexural strength	370 / 240	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	85 / 95	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	80 / 80	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	17 / 23	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	12 / 13	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	210 / *	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
<sup>[C]</sup> Comparative tracking index	500 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	1680 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Viscosity number	125 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color