

AKROMID® B28 GF 60 1 natural (4775)

PA6-GF60

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	22000 / -	MPa	ISO 527
Stress at break	260 / -	MPa	ISO 527
Strain at break	2.8 / -	%	ISO 527
Charpy impact strength, +23°C	100 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	22 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	1700 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Delivery form

Natural Color

Regional Availability

Europe, Asia Pacific

Special Characteristics

Heat stabilized or stable to heat