

Product Texts

Vydyne B 55 GF BK EST K1 is standard flow, heat stabilized, 55% glass-fiber reinforced PA6 resin. Available in black, this product is also lubricated for improved machine feed and flow.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.5 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	17700 / 12700	MPa	ISO 527
^[C] Stress at break	218 / 150	MPa	ISO 527
^[C] Strain at break	2.4 / 5.3	%	ISO 527

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	215 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Humidity absorption	1.5 / *	%	Sim. to ISO 62
^[C] Density	1630 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Pellets, Black

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants