

Product Texts

Injection Molding, 50% Glass Reinforced, Heat Stabilized, Recycled Content

ISO 1043 PA6-GF50

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	16300 / 9800	MPa	ISO 527
^[C] Stress at break	220 / 140	MPa	ISO 527
^[C] Strain at break	3 / 5	%	ISO 527
^[C] Tensile creep modulus, 1h	* / 8100	MPa	ISO 899-1
^[C] Tensile creep modulus, 1000h	* / 6600	MPa	ISO 899-1
^[C] Charpy impact strength, +23°C	100 / 100	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	85 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	20 / 25	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	15 / 13	kJ/m ²	ISO 179/1eA
^[C] Puncture - maximum force, +23°C	1200 / -	N	ISO 6603-2
^[C] Puncture - maximum force, -30°C	1060 / -	N	ISO 6603-2
^[C] Puncture energy, +23°C	4.2 / 8.9	J	ISO 6603-2
^[C] Puncture energy, -30°C	3.7 / -	J	ISO 6603-2

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	205 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	215 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	70 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
^[C] Oxygen index	24 / *	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	5.3 / 14.2	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	4.3 / 5	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	360 / 3190	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	240 / 890	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13 / 1E11	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
^[C] Electric strength	35 / 26	kV/mm	IEC 60243-1
^[C] Comparative tracking index	550 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.5 / *	%	Sim. to ISO 62
^[C] Density	1570 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Viscosity number	140 / *	cm ³ /g	ISO 307, 1157, 1628

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Additives

Release agent

Special Characteristics

Heat stabilized or stable to heat

Certifications

Recycled Resin Content

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information

Injection molding

PREPROCESSING

Residual moisture content: 0.03 - 0.12%

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING

Melt temperature (Tmin - Tmax): 270 - 290 °C

Mold temperature: 80 - 120 °C