

Product Texts

Injection Molding, 50% Glass Reinforced, Heat Stabilized, Improved flow

ISO 1043 PA6-GF50

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	16700 / 11000	MPa	ISO 527
^[C] Stress at break	220 / 140	MPa	ISO 527
^[C] Strain at break	2.5 / 4	%	ISO 527
^[C] Charpy impact strength, +23°C	90 / 90	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	90 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	15 / 20	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	15 / 15	kJ/m ²	ISO 179/1eA
^[C] Puncture - maximum force, +23°C	950 / -	N	ISO 6603-2
^[C] Puncture - maximum force, -30°C	850 / -	N	ISO 6603-2
^[C] Puncture energy, +23°C	3.6 / -	J	ISO 6603-2
^[C] Puncture energy, -30°C	2.8 / -	J	ISO 6603-2

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	212 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1600 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information**Injection molding**

PREPROCESSING

Residual moisture content: 0.03 - 0.12%

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING

Melt temperature (Tmin - Tmax): 270 - 290 °C

Mold temperature: 80 - 120 °C