

AKROMID® B3 GF 50 1 GIT black (4733)

PA6-GF50

Akro-Plastic GmbH

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	16500	MPa	ISO 527
Stress at break	230	MPa	ISO 527
Strain at break	3	%	ISO 527
Charpy impact strength, +23°C	105	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	20	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Other properties	Value	Unit	Test Standard
Density	1550	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Black

Regional Availability

Europe, Asia Pacific