

**SLOVAMID®6 GF 5**

PA6-GF5

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>8</b>	g/10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-
Molding shrinkage, parallel	<b>1.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>1.7</b>	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	<b>4000</b>	MPa	ISO 527
Tensile Strength	<b>85</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>3500</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>75</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>2.1</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>220</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>200</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>195</b>	°C	ISO 306
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10

Other properties	Value	Unit	Test Standard
Density	<b>1140</b>	kg/m <sup>3</sup>	ISO 1183
Moisture Content	<b>0.15</b>	%	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Applications**

Automotive, Electrical and Electronical

**Regional Availability**

Europe