

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	6100	MPa	ISO 527
Stress at break	65	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Charpy impact strength, +23°C	40	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	145	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	195	°C	ISO 75-1/-2
Vicat softening temperature, B	145	°C	ISO 306
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.75	mm	-
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Surface Resistivity	1E9	Ohm	ASTM D 257
<b>Other properties</b>			
Density	1260	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	240 - 280	°C	-
Mold temperature	60 - 90	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

Europe

### Special Characteristics

High impact or impact modified