

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	60 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	11000 / 7500	MPa	ISO 527
Tensile Strength	195 / 115	MPa	ISO 527
Strain at break	3 / 6	%	ISO 527
Flexural modulus, 23°C	10000 / 6000	MPa	ISO 178
Flexural strength	275 / 180	MPa	ISO 178
Charpy impact strength, +23°C	90 / 100	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	70 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	15 / 25	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	12 / -	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	213 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	18 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Comparative tracking index	500 / -	-	IEC 60112
<b>Other Standards<sup>[5]</sup></b>			
Relative permittivity, 1MHz	3.8 / 6.8	-	IEC 60250
Dissipation factor, 1MHz	210 / 1900	E-4	IEC 60250
Volume resistivity	1E13 / -	Ohm*m	IEC 60093

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	dry / cond	Unit	Test Standard
Water absorption	5.9 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1400 / -	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<80	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	235 - 260	°C	-
Mold temperature	40 - 80	°C	-

## Characteristics

### Processing

Injection Molding

### Applications

Automotive, Electrical and Electronical

**Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe