

Product Texts

LNP THERMOCOMP PF007S compound is based on Nylon 6 resin containing 35% glass fiber. Added features of this grade include: Heat Stabilized.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.3	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.9	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	11500	MPa	ISO 527
Stress at break	162	MPa	ISO 527
Strain at break	1.9	%	ISO 527
Flexural modulus	10300	MPa	ISO 178
Flexural strength	211	MPa	ISO 178
Izod impact strength, +23°C, 4mm	43	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	7	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	11860	MPa	ASTM D 638
Tensile Strength at Break	167	MPa	ASTM D 638
Elongation at Break	2	%	ASTM D 638
Flexural Modulus	10600	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	724	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	217	°C	ISO 75-1/-2
ASTM Data			
Coefficient of Thermal Expansion, MD	2	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	5.99	E-6/K	ASTM D 696
DTUL @ 66 psi	218	°C	ASTM D 648
DTUL @ 264 psi	209	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	1.6	%	Sim. to ISO 62
Water Absorption, 24hr	1	%	ASTM D 570
Density	1450	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	265 - 275	°C	-
Mold temperature	80 - 95	°C	-
Zone 1	250 - 260	°C	-
Zone 2	265 - 275	°C	-
Zone 3	275 - 290	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific